HIGHWAY CONCESSION CONFERENCE

Topic of Paper 14: Innovation and Technology For Minimum Disruption During Maintenance (C&S)

Chin Chi Haw
UEM Edgenta Berhad
Infrastructure Services
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UEM Edgenta – Core Sectors

Asset Management & Infrastructure Solutions company with specialised expertise in 3 core sectors

- **Healthcare Support Services**
  - UEM Edgenta serves over 300 hospitals across Malaysia, Singapore, Taiwan and India
  - In Malaysia, UEM Edgenta provides Hospital Support Services (“HSS”) under a 10-year National Hospital Support Service Contract (“NHSS”) to 32 Government hospitals in the Northern region of Malaysia
  - 40%-owned associates, Sedafiat and One Medicare also provide HSS to 26 hospitals in Sabah and 23 hospitals in Sarawak respectively via the NHSS
  - Expanded into regional private healthcare services in 2016 via acquisition of UEMS Pte Ltd, a market leader in HSS based out of Singapore, with more than 20 hospitals in Singapore and more than 50 in Taiwan
  - Nation's leading engineering, project and infrastructure management and maintenance specialists, providing services to major highways and roads, airports, urban transit and other key infrastructure
  - Provides asset management and maintenance services to over 2,500 km of expressways and roadways across Malaysia and Indonesia
  - Provided project management consultancy for the Light Rail Transit 2
  - **Key Projects:**
    - North-South Expressway
    - East Coast Expressway 2
    - Penang Bridge
    - Cikampek-Palimanan (Indonesia)
    - Kelana Jaya & Ampang Light Rail Transit (Project Consultant)
    - Ipoh-Padang Besar and Rawang-Ipoh Double Tracking (Project Consultant)
    - Pan Borneo Highway Sabah (Lead consultant to the Project Delivery Partner)
    - Pan Borneo Highway Sarawak (Independent Checking Engineer)

- **Infrastructure Solutions**
  - Technology-driven township and facilities management services and solutions, with a focus on asset enhancement and energy solutions
  - **Key Projects:**
    - 9 CIMB buildings in the Klang Valley
    - 20-year contract to provide asset maintenance and management services to the Prime Minister’s Office
    - Tampines Hub, Singapore’s first ever integrated community and lifestyle hub spanning 250,000 sq. m.
    - Hengyuan Refining facilities, Port Dickson
    - Various iconic Singapore government buildings (e.g. Parliament, Treasury, Ministry of Foreign Affairs, National Design Centre)
    - Energy efficiency initiatives at 5 Government hospitals and 2 Proton facilities (Proton Centre of Excellence and Tanjung Malim manufacturing plant)
    - WASL district properties in Deira, Dubai

- **Property & Facility Solutions**
  - Technology-driven township and facilities management services and solutions, with a focus on asset enhancement and energy solutions
  - **Key Projects:**
    - 9 CIMB buildings in the Klang Valley
    - 20-year contract to provide asset maintenance and management services to the Prime Minister’s Office
    - Tampines Hub, Singapore’s first ever integrated community and lifestyle hub spanning 250,000 sq. m.
    - Hengyuan Refining facilities, Port Dickson
    - Various iconic Singapore government buildings (e.g. Parliament, Treasury, Ministry of Foreign Affairs, National Design Centre)
    - Energy efficiency initiatives at 5 Government hospitals and 2 Proton facilities (Proton Centre of Excellence and Tanjung Malim manufacturing plant)
    - WASL district properties in Deira, Dubai
2,500 km of roads/expressways across Malaysia and Indonesia
Of which 775 km of the North South Expressway mainline forming our nation’s backbone

We provide strategic advisory services, design, development and management of major transport projects, and maintenance of infrastructure assets.

- In Malaysia, we are the nation’s leading engineering design, project and network management and infrastructure maintenance specialists with 28 years of experience in infrastructure maintenance management.
- Our global team of engineers, researchers, planners and other transport infrastructure specialists provide a wealth of experience in the infrastructure sector. We have a track record in delivering multiple national infrastructure projects such as the North-South Expressway, the Light Rail Transit 2 and the KTMB Electrified Double Track from Rawang to Padang Besar.
- Our track record is evident in the network management and maintenance of over 2,500 km of expressways and state roads across Malaysia and Indonesia.

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WHOLE OF LIFE CYCLE SOLUTIONS

- Centralised Command and Contact Center
  [Cloud-based work order management system and Internet of Things (IoT)]
- Research and Development
  - Pavement Research Centre
  - Innovation Garage
  - Continuous Improvement - LEAN
Portfolio Of Key Assets

- Civil Maintenance
  - Corridors
  - Bridges
  - Slope

- MEE Maintenance
  - Roadway Lighting
  - Building Lighting
  - Sewerage Systems

- Facilities Maintenance
  - Toll Plaza
  - Rest & Service Areas
  - Overhead Bridge Restaurants

- Speciality
  - Pavements
  - Traffic Management
  - Research & Development
Economic Growth, Asset Maturity & Development leading to Increased Customer Demands and Asset Management Challenges

Population Growth in Malaysia

General Road Accident Statistics in Malaysia

~>20 Years Asset Age

1.5mil veh Daily Traffic (NSE)

Road Deaths (KPM-2016)

521,466 Road Crashes (KPM-2016)
Safety Improvements in line with Stakeholders Expectations

Launch of SAFETY VEHICLE on 25th May 2019

Notes
To improve and meet the increasing challenges towards "Goal Zero" safety

MoU signed on 18th June 2019

Notes
Focused on establishing new industry standards for safer work conditions for expressway maintenance workers at the frontlines as well as the safety of road users.
Holistic Safety Program

- 3000 People engaged on 20 Do’s and Don’ts & 1000 people on 10 questions on needle prick

- 5000 People engaged on Life Saving Rules and rollout necessary materials and mini campaigns

- 4 poster sessions & 2 LFI Videos with engagement tracking

- 50% LTI’s are fully investigated

- Faster Lane closure process from current 24 mins

- 1 PAPER Presented at a Malaysia Safety Conference

- 600 Frontline mandatory training on Traffic management & Defensive Driving

- 3 External Safety Award Submitted (may not win due to fatalities)

- 06 Engagemen With stakeholders (DOSH, DOE, NIOSH)

Safety Observations

Focus on closed out (target to be determined) per employee
C&S (Routine & Periodic Maintenance) - Disruption to Traffic

**Civil Maintenance**
- On-site operation, supervision & maintenance of the following:
  - Drainage
  - Slope Rehabilitation
  - Highway accessories, mainline structures and signages
  - Waste collection and food waste composting
  - Rest and Service Areas (RSA)
  - Toll plazas, buildings
  - Bridges
  - Tunnel
  - Landscape (hardscape & softscape)

**Traffic Management**
- Construction Site Traffic Management
- Event Traffic Management
- Lane Closures Management (high speed lane, contra flow, temporary lane)
- Incident intervention
- Highway patrolling

**Pavement**
- Pavement condition assessment (PCA)
- Pavement Research Centre
- Pavement construction and rehabilitation using:
  - Very Thin Overlay (VTO)
  - Micro Surfacing
  - Gap graded
  - Cold In Place Recycling (CIPR)
  - Hot In Place Recycling (HIPR)

**MEE Maintenance**
- Preventive, corrective maintenance, replacement, upgrading & improvement of the following system:
  - Air-conditioning & ventilation
  - Building automation
  - CCTV & perimeter security
  - Generator sets
  - Intelligent Transport System (ITS)
  - Power & lighting, etc.
Disruptions – Scheduled Works on Mainline Corridor

Average Lane Closure
4 locations per day, per section (8km)

Max Lane Closure
6 locations per day, per section (12km)

2 km

Average work time for every 2km closure
2 hours to 4 hours

2 km

Average TMV activation and deactivation for 2km
1 to 1.5 hours

Working Hours: 9.00am to 5.00pm
Disruptions – Others (Adhoc)

Analysis

1. Average 1148 ad hoc cases monthly
2. Average 38 ad hoc cases daily
3. Average 2 ad hoc cases hourly
4. Tyre fragments has high numbers of obstacles on the mainline by 42%

Chart 1: Total Activity of Disruption on Mainline by PIT

Chart 2: Total of Obstacles
Disruption Mitigation
1950 – Pit Stop 63 seconds
2013 – Pit Stop 3 seconds..................21 times faster than 1950
2016 – Pit Stop 1.92 seconds..............33 times faster than 1950
Innovation & Technology to Improve Services Delivery

UEM Edgenta aligned with IR4.0 on commitment to improve services delivery to all stakeholders and have initiated Programs in-house and in Conjunction with Business Partners

- Mechanisation
- Automation
- Digitalization

- Work Planning
- Value Stream Mapping
- SMED

- Materials
- Data Analytics
- Technology

- Safety Setup
- Safety Equipment
- Safety SOPs - Training

*Trending – Innovation – Disruption - Entrepreneurship
CI–LEAN : Traditional Project Planning

1. Non-Graphical View of Overall Work Tasks
2. Incapable to Integrate Routine and Planned Works for Linear Assets
3. Common for Project-Based Maintenance Works
4. Lack of Real-Time Monitoring of Work
CI–LEAN : Linear Project Planning

Linear projects present **unique challenges** because the crews and equipment move along the construction site to perform their work. Linear schedules can **communicate more information** because of the way distance related data is assigned to each individual task. The link between site and schedule information enables a quicker and deeper understanding of the construction plan.

**Notes**

**Key Attributes of Time – Location Linear Planning**

1. Visual representation of works - projects which include time diagram and location diagram
2. Able to integrate multiple planning works in a single view
3. Additional clash detection analysis tools help to identify any clash interference between multiple works
The overall approach of the study is divided into three (3) key stages:

Stage 1) **Baseline Demand**: Detailed OD toll plaza traffic volume data to generate hourly profile by day of week (24hrs from Monday to Sunday)

Stage 2) **Static Analysis**: Run hourly profiles of affected section into LOS Analysis. LOS illustrates the sectional performance of the proposed options

Stage 3) **Simulation**:
- Assess high traffic volumes subject to TMP measures.
- Simulate detailed traffic behaviour from outputs of Static Analysis using VISSIM.
- VISSIM provides visual representation of user behaviour, reflecting lane-changing, vehicle following, merging/weaving, and interaction of motorcycles.
Technology - Command and Contact (CnC) Centre

- **Our CnC** is the central hub which houses our digital capabilities. As the centralized monitoring facility, it tracks assets in real-time and functions as a center for data and analytics.
- It uses **Microsoft Azure’s cloud-based machine learning** for prediction and anomaly detection which enables operational insights to **better manage issues** and provide a **higher level of service delivery** to our customers.

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**UETrack Platform for Healthcare Services**

Mobile resource optimisation platform for real-time tracking of resources and work progress

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**Road Asset Management System (RAMS)**

A comprehensive and integrated enterprise system for an efficient and effective delivery of asset management and maintenance operation

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**Smart Facilities Management Solutions**

An integrated facilities management system built on Microsoft’s Azure IoT Hub and Machine Learning
Technology – Work Monitoring, Reporting & Proactive Mitigation

Road Asset Management System (RAMS) - We have developed an integrated asset management maintenance system through our digital transformation efforts - Management and Operational processes will now be accessed via various smart devices anytime anywhere.

- Inventory Register
- Condition Assessment, Inspections
- Notification of Defects
- Works Management – Routine, Periodic, Additional
- Emergency and Incidence Response
- Response team monitoring and tracking
- Performance Audit
- KPI Monitoring and Reporting
- Works scheduling
- Complaints and feedbacks
- Dashboard Monitoring
- HSE Beakon System

Contact and Command Centre

Connecting People

- Auditor
- Asset Owner
- Authority
- (Sub) Contractor
- Performance Manager
- Contact & Command Centre Monitoring
- Traffic Management Centre
- Patrol Intervention Team (PIT)
- Consultants
- Data Surveyors
- Data Analyst
- Network Inspector
- Safety Personnel
- Contract Manager
- Works Manager
- Procurement Manager
Technology – Drones enabling reduced interaction with traffic

Capabilities with BIM & Drone

- 3D Mesh using drones
- Modelling linear assets in 3-dimensional space
- Asset tags linking data inventory software to 3-dimensional model
- Mitigation measures by using Road Safety Audits

- Benefit of DRONES
  - Required minimal manpower with lesser equipment
  - No live traffic disruption on highways
  - Reduced time on field inspection
  - Reduced safety issues for road users and inspection team
  - Minimize human error during inspection
  - High accuracy drone-mapping in rich data output
  - Mitize measures by using Road Safety Audits
Mechanisation – Resources Optimisation

Project Tide – Concept 2 – Mechanisation of Grass Cutting

This pilot project initiative is under Project TIDE (Trending, Innovation, Disruption and Entrepreneurship) – Innovation Garage with the aim of producing via rapid prototyping based on a given Problem Statement. The Problem Statement Concept 2 was “by mechanizing maintenance works, we will improve efficiency and effectiveness (safety, productivity, cost) by 15% and start enjoying benefits within 12 months”

With the mechanization, the following key parameters are of focus:
1. Reduced workers from Exposure to Live Traffic (ETLT)
2. Increased productivity
3. Reduced reliance on manpower resources

Hence Team Performance has proposed the utilization of a Hydraulic Arm Grass Mower (MULAG) working in tandem with an Impact Protection Vehicle (IPV) in order to increase operational safety (due to reduction of manpower exposure) and improved efficiency due to greater productivity within the same working time.

<table>
<thead>
<tr>
<th>Time (hour)</th>
<th>Current Manual Practice</th>
<th>Mechanised Vehicle</th>
</tr>
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<tbody>
<tr>
<td>Traffic Management</td>
<td>1 hr</td>
<td>Grass cutter and IPV operate in tandem</td>
</tr>
<tr>
<td>Grass Cutting</td>
<td>6 hrs</td>
<td>7 hrs</td>
</tr>
<tr>
<td>Break time</td>
<td>1 hr</td>
<td>1 hr</td>
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<table>
<thead>
<tr>
<th>Resources</th>
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<tr>
<td>Grass cutter worker</td>
<td>18 workers</td>
<td>2 workers</td>
</tr>
<tr>
<td>Mobilisation team</td>
<td>3 workers + 1 T Lorry &amp; 2 Vans</td>
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Research and Development - Materials

Pavement Research Centre (PRC) has been set up as part of UEM Egdenta Research and Development Centre. It is to carry out R&D on innovative pavement materials in conjunction with developing improved materials together with associated maintenance techniques. To improve whole of life cycle performance, i.e. longer life – lower cost

Sample of one of the products from Pavement Research Centre

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<th>ASPECT</th>
<th>Conventional 60/70</th>
<th>PMB</th>
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<tr>
<td>TECHNICAL PROPOSITION: DURABILITY</td>
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<tr>
<td>Rutting Resistance at High Service Temperatures</td>
<td>Low</td>
<td>High</td>
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<tr>
<td>Cracking Resistance at Low Temperatures</td>
<td>Low</td>
<td>High</td>
</tr>
<tr>
<td>Moisture Damage Resistance</td>
<td>Low</td>
<td>High</td>
</tr>
<tr>
<td>Fatigue Resistance (Mix Elastic Response)</td>
<td>Low</td>
<td>High</td>
</tr>
<tr>
<td>COMMERCIAL PROPOSITION: LIFE-CYCLE COST</td>
<td></td>
<td></td>
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<tr>
<td>Bitumen / Mix Cost</td>
<td>Low</td>
<td>High Initial Cost</td>
</tr>
<tr>
<td>Overall Life-Cycle Cost</td>
<td>High</td>
<td>Low (High Performance &amp; Extended Pavement Life)</td>
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Moving Forward

**UEM Edgenta Efforts**, aligned with Industry 4.0 for Operational Excellence

Have been making *substantial investments, strategic partnering with local and international organizations* for innovation and technology. However, success needs **holistic support**.

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**Minimum Disruption During C&S Maintenance**

**Innovation and Technology**

(Industrial Revolution 4.0)

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<td>Digital Competency</td>
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<td>New Partnering &amp; Procurement Models</td>
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**Continuous Health, Safety, Security and Environment**
Thank you